



Isotropic Polyester Film

(One side corona treated other side untreated film)

SUPET S-401

Product Description

S-401 grade is Bi axially Oriented Transparent Polyester film with one side corona treated & other side untreated. This film provides excellent isotropic properties. The Film possess good Mechanical, Surface & Thermal properties.

Product features

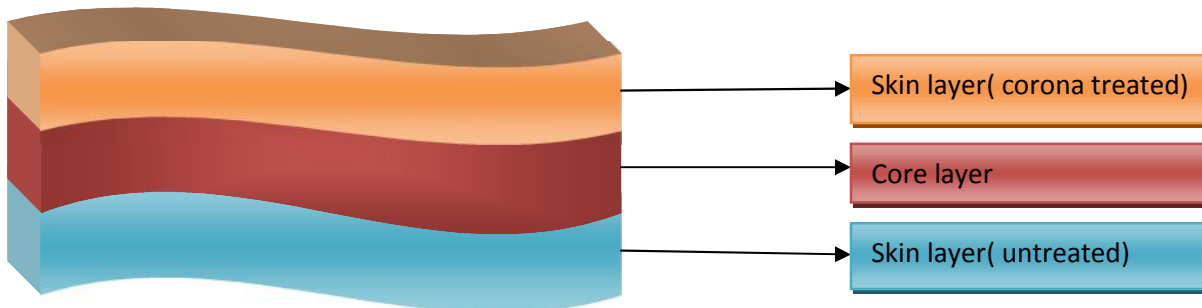
- ❖ Excellent mechanically uniform isotropic properties
- ❖ Dimensional stability
- ❖ Ensure excellent process ability

Product Applications

- ❖ This film is ideal for lidding application for cups ,tubes & trays
e.g Yogurt, Icecream, Dairy products, Mineral water, Instant noodles

Food Contact

This film complies with US FDA , EC directive & REACH regulation for food packaging.





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Technical Specification

Properties	Unit	Test Method	Typical Values			
General Properties						
Thickness	Micron	SPTM	12	23	36	
Yield	m ² /kg	SPTM	59	31	20	
Mechanical Properties						
Tensile Strength (Min)	MD	Kg/cm ²	ASTM D 882	2100	2100	1900
	TD			2000	2000	1900
Elongation at Break (Min)	MD	%	ASTM D 882	90	110	110
	TD			90	100	100
Surface Properties						
Coefficient of Friction (Max)	St.	-	ASTM D 1894	0.50	0.50	0.50
	Dy.			0.45	0.45	0.45
Wetting Tension on treated side	Dynes/cm	ASTM D 2578	52+	52+	52+	
Isotropic Properties						
TS @ +45°/-45°	Ratio	SPTM	0.6-1.4			
Elongation@ +45°/-45°	Ratio		0.6-1.8			
Optical Properties						
Haze (Max)	%	ASTM D 1003	3.5	4.0	4.5	
Transmittance(Min)	%	ASTM D 1003	88	88	88	
Thermal Properties						
Heat Shrinkage @150°C/30minute (Max)	MD	%	ASTM D 1204	2.4	2.4	2.4
	TD			0.4	0.4	0.4
Barrier Properties						
WVTR(38°C& 90%RH)	gm/m2/day	ASTM F 1249	<40	<25	<22	
OTR (23°C & 0 %RH)	cc/m2/day	ASTM D3985	<135	<75	<55	

MD : Machine direction TD : Transverse direction SPTM : Sumilon Polyester Test Method

Storage & Handling

Rolls are covered by stretch wrap and which may have the chances to attract the dust particles. Use SUPET film on FIFO system and advised to rotate the film stock. The storage hall should be away from flame/ heated substances. Also rolls kept away from the bad weather conditions. The recommended temperature range is 24°C to 35°C with relative humidity of 55-60%. It is recommended that the film should not get exposed to direct Sunlight and water /moisture.

Disposal

Disposal of S-401 does not present special disposal problems. Where waste occurs in a clean, uncontaminated form, it can be recycled. In most circumstances, once S-401 has been laminated, coated, printed or metallized, incineration with Energy Recovery is the most environmentally efficient recovery route. It can also be burned in an incinerator with normal refuse. The disposal method should comply with appropriate local and country.

Disclaimer

The values given in this technical datasheet are typical performance data and are believed to be accurate. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. Sumilon Polyester Limited suggests the customer to confirm these values and product compatibility prior to their use and the company offers neither guarantee nor accepts any responsibility for the fitness of the product for any particular use.

TDS issued on 15/08/2019. All previous version of this grade are invalid.

