



Thermal Lamination Grade Polyester Film

(Both side untreated film)

SUPET S-350

Product Description

S-350 grade is a Bi axially Oriented Transparent balanced shrinkage grade polyester film with no surface treatment. The film possess balanced thermal properties suitable for thermal lamination application.

Product features

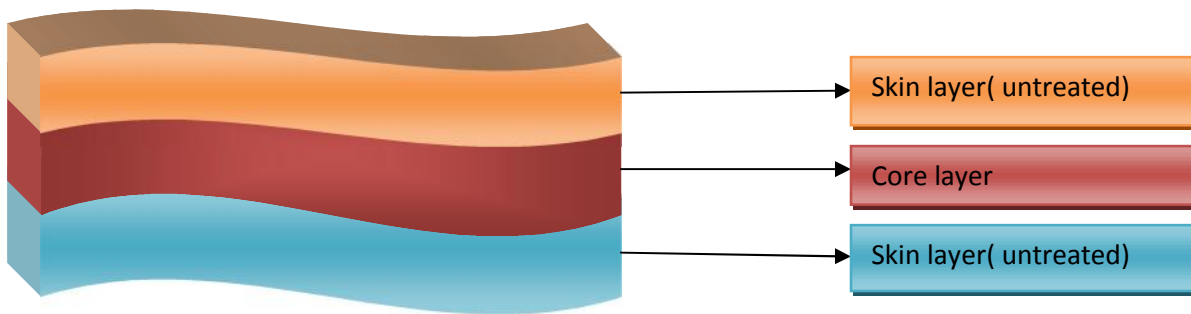
- ❖ Thermally balanced shrinkage at elevated temperature
- ❖ High clarity and transparency
- ❖ Ensure excellent process ability

Product Applications

- ❖ Suitable for thermal lamination application

Food Contact

This film complies with US FDA , EC directive & REACH regulation for food packaging.



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Technical Specification

Properties	Unit	Test Method	Typical Values					
General Properties								
Thickness	Micron	SPTM	10	12	15	19	23	
Yield	m ² /kg	SPTM	71	59	48	38	31	
Mechanical Properties								
Tensile Strength (Min)	MD	Kg/cm ²	ASTM D 882	2100	2100	2100	2100	2100
	TD			2000	2000	2000	2000	2000
Elongation at Break (Min)	MD	%	ASTM D 882	90	90	90	90	100
	TD			90	90	90	90	90
Surface Properties								
Coefficient of Friction (Max)	St.	-	ASTM D 1894	0.50	0.50	0.50	0.50	0.50
	Dy.			0.45	0.45	0.45	0.45	0.45
Wetting Tension on untreated side	Dynes/cm	ASTM D 2578	42	42	42	42	42	
Optical Properties								
Haze (Max)	%	ASTM D 1003	3.0	3.5	3.5	3.5	4.0	
Transmittance (Min)	%	ASTM D 1003	88	88	88	88	88	
Thermal Properties								
Heat Shrinkage @190°C/20minute (Max)	MD	%	ASTM D 1204	1-2	1-2	1-2	1-2	1-2
	TD			1-2	1-2	1-2	1-2	1-2
Barrier Properties								
WVTR(38°C& 90%RH)	gm/m ² /day	ASTM F 1249	<45	<40	<35	<30	<25	
OTR (23°C & 0 %RH)	cc/m ² /day	ASTM D3985	<135	<135	<120	<95	<75	

MD : Machine direction TD : Transverse direction SPTM : Sumilon Polyester Test Method

Storage & Handling

Rolls are covered by stretch wrap and which may have the chances to attract the dust particles. Use SUPET film on FIFO system and advised to rotate the film stock. The storage hall should be away from flame/ heated substances. Also rolls kept away from the bad weather conditions. The recommended temperature range is 24°C to 35°C with relative humidity of 55-60%. It is recommended that the film should not get exposed to direct Sunlight and water /moisture.

Disposal

Disposal of S-350 does not present special disposal problems. Where waste occurs in a clean, uncontaminated form, it can be recycled. In most circumstances, once S-350 has been laminated, coated, printed or metallized, incineration with Energy Recovery is the most environmentally efficient recovery route. It can also be burned in an incinerator with normal refuse. The disposal method should comply with appropriate local and country.

Disclaimer

The values given in this technical datasheet are typical performance data and are believed to be accurate. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. Sumilon Polyester Limited suggests the customer to confirm these values and product compatibility prior to their use and the company offers neither guarantee nor accepts any responsibility for the fitness of the product for any particular use.

TDS issued on 15/08/2019. All previous version of this grade are invalid.

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